

AirWave



Recommended settings EcoWave-100 (1mil)

Film Type	Recommended Temperaturen in °F				Recommended AirVolume in %				Blowing Time	
	V1	V2	V3	V4	V1	V2	V3	V4	V1	V2
7.1	198-207	203-212	212-221	221-230	28	35	40	45		
8.3	198-207	203-212	212-221	221-230	40-50	50-60	65-75	90-100		
8.4	198-207	203-212	212-221	221-230	50-60	60-70	80-90	90-100		

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.

Approx. change of wear parts						
Approx. change of wear parts	PaperWave	PlantWave	EcoWave100	PolyWave Ind. /EcoWave-50	Heavy Duty	PolyWave light
	Up to:	Up to:	Up to:	Up to:	Up to:	Up to:
Ceramic Blade per side (4 sides)	114,000ft.	131,000ft.	65,500ft.	98,000ft.	65,500ft.	131,000ft.
Special hardened Blade per side (2 sides)	x	49,000ft.	x	49,000ft.	16,000ft.	49,000ft.
PTFE Brown Belt	30,000ft.	65,500ft.	65,500ft.	49,000ft.	16,000ft.	65,500ft.